

## SAFETY DATA SHEET

### 504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 1 of 10

Version # 02

Print Date: 04-25-2018

#### 1. IDENTIFICATION

**Product Description:** FRUCTALATE™  
**CAS #** 72903-27-6  
**Other means of identification**  
**Vigon Item #** 504004  
**Recommended use** Concentrated aromatic ingredient which may be used fragrance compounds according to legal and IFRA guidelines.  
**Recommended restrictions** For Manufacturing Use Only

Company

Vigon International, Inc.  
127 Airport Road  
E. Stroudsburg, PA 18301  
For information call: 570-476-6300  
Web Site: www.vigon.com

24 Hour Emergency Response Information

INFOTRAC (ACCT# 78928);  
1-800-535-5053 WITHIN THE U.S.A.  
1-352-323-3500 OUTSIDE THE U.S.A.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Vigon International, Inc.  
**Address** 127 Airport Road  
E. Stroudsburg, PA 18301  
United States  
**Telephone** For information call: 570-476-6300  
**Website** www.vigon.com  
**E-mail** Not available.  
**Emergency phone number** INFOTRAC (ACCT# 78928);  
1-800-535-5053 WITHIN THE U.S.A.  
1-352-323-3500 OUTSIDE THE U.S.A.

#### 2. HAZARD(S) IDENTIFICATION

**Physical hazards** Not classified.  
**Health hazards** Acute toxicity, oral Category 5  
Acute toxicity, dermal Category 5  
**Environmental hazards** Hazardous to the aquatic environment, Category 2  
acute hazard  
Hazardous to the aquatic environment, Category 2  
long-term hazard

**Label elements**



Signal word

Warning



## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 2 of 10

Version # 02

Print Date: 04-25-2018

<b>Hazard statement</b>	May be harmful if swallowed or in contact with skin. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Avoid release to the environment.
<b>Response</b>	Call a POISON CENTER/doctor if you feel unwell. Collect spillage.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	100% of the mixture consists of component(s) of unknown acute inhalation toxicity.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Substances

Chemical name	Common name and synonyms	CAS number	%
1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER	Diethyl 1,4-cyclohexane dicarboxylate	72903-27-6	100

### 4. FIRST-AID MEASURES

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.
<b>Eye contact</b>	Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.
<b>Ingestion</b>	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Not available.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. FIRE-FIGHTING MEASURES

<b>Suitable extinguishing media</b>	Water spray, fog, CO <sub>2</sub> , dry chemical, or alcohol resistant foam.
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Specific hazards arising from the chemical</b>	Fire may produce irritating, corrosive and/or toxic gases.



## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 3 of 10

Version # 02

Print Date: 04-25-2018

<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.
<b>Specific methods</b>	Use water spray to cool unopened containers.
<b>General fire hazards</b>	Static charges generated by emptying package in or near flammable vapor may cause flash fire.

### 6. ACCIDENTAL RELEASE MEASURES

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.  The product is immiscible with water and will spread on the water surface.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.
<b>Environmental precautions</b>	Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

### 7. HANDLING AND STORAGE

<b>Precautions for safe handling</b>	Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.
<b>Conditions for safe storage, including any incompatibilities</b>	Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Occupational exposure limits</b>	This substance has no PEL, TLV, or other recommended exposure limit.
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).



## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 4 of 10

Version # 02

Print Date: 04-25-2018

<b>Appropriate engineering controls</b>	Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Chemical resistant gloves.
<b>Other</b>	Not available.
<b>Respiratory protection</b>	Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Refer to Spec Sheet
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Refer to Spec Sheet
<b>Odor</b>	Characteristic.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	545 - 546.8 °F (285 - 286 °C)
<b>Flash point</b>	> 200.0 °F (> 93.3 °C) Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	7.1
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble

## SAFETY DATA SHEET

### 504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 5 of 10

Version # 02

Print Date: 04-25-2018

<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Molecular formula</b>	C <sub>12</sub> H <sub>20</sub> O <sub>4</sub>
<b>Molecular weight</b>	228.29 g/mol
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.05 at 25 °C

#### 10. STABILITY AND REACTIVITY

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products if stored and handled as indicated.

#### 11. TOXICOLOGICAL INFORMATION

##### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	May be harmful in contact with skin.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	May be harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**      Direct contact with eyes may cause temporary irritation.

##### Information on toxicological effects

**Acute toxicity**      May be harmful in contact with skin. May be harmful if swallowed.  
 Sub-acute toxicity (28-d, gavage, rat)(OECD 407): NOEL = 1000 mg/kg/day

Product	Species	Test Results
1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER (CAS 72903-27-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg (OECD 402)
<i>Oral</i>		
LD50	Rat	> 2000 mg/kg (OECD 420)

# SAFETY DATA SHEET

## 504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 6 of 10

Version # 02

Print Date: 04-25-2018

<b>Skin corrosion/irritation</b>	Irritation (dermal, rabbit)(OECD 404): non irritant @ 100%
<b>Serious eye damage/eye irritation</b>	Irritation (ocular, rabbit)(OECD 405): non irritant 100%
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	Sensitization (Guinea pig Maximization)(OECD 406): non sensitizing
<b>Germ cell mutagenicity</b>	Mutagenicity (Salmonella Reversion)(OECD 471): non mutagenic
<b>Carcinogenicity</b>	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>	Not regulated.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	Not listed.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not available.
<b>Reproductive toxicity</b>	Genotoxicity (in vitro, human lymphocytes)(OECD 473): No effects
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER (CAS 72903-27-6)		
<b>Aquatic</b>		
Other	EC50 Activated Sludge	840 mg/l, 3 hr Sludge inhibition test
<i>Acute</i>		
Algae	EC50 Algae	58 mg/l, 96 hr
Crustacea	EC50 Daphnia	45 mg/l, 48 hr
Fish	LC50 Fish	7.1 mg/l, 96 hr

<b>Persistence and degradability</b>	Readily biodegradability (OECD 301D): 34 % biodegradable
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 7 of 10

Version # 02

Print Date: 04-25-2018

### 13. DISPOSAL CONSIDERATIONS

<b>Disposal instructions</b>	Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	Not established.
<b>Waste from residues / unused products</b>	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. TRANSPORT INFORMATION

#### ADN

<b>UN number</b>	3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER)
<b>Transport hazard class(es)</b>	9
<b>Subsidiary class(es)</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>Labels required</b>	9

#### ADR

<b>UN number</b>	3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER)
<b>Transport hazard class(es)</b>	9
<b>Subsidiary class(es)</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>Labels required</b>	9

#### RID

<b>UN number</b>	3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER)
<b>Transport hazard class(es)</b>	9
<b>Subsidiary class(es)</b>	-
<b>Packing Group</b>	III
<b>Environmental Hazards</b>	Yes
<b>Labels required</b>	9
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### DOT

#### BULK

<b>UN number</b>	3082
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## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 8 of 10

Version # 02

Print Date: 04-25-2018

<b>Proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER)
<b>Hazard class</b>	9
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Packaging exceptions</b>	155
<b>Packaging bulk</b>	241
<b>Labels required</b>	9

**DOT****NON-BULK**

Not regulated as dangerous goods.

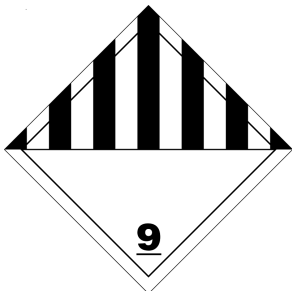
**IATA**

Not regulated as dangerous goods.

**IMDG**

<b>UN number</b>	3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-CYCLOHEXANE DICARBOXYLIC ACID, 1,4-DIETHYL ESTER)
<b>Transport hazard class(es)</b>	9
<b>Subsidiary class(es)</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Labels required</b>	9
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

ADN; ADR; DOT BULK; IMDG; RID





## SAFETY DATA SHEET

504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 9 of 10

Version # 02

Print Date: 04-25-2018

Marine pollutant



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### 15. REGULATORY INFORMATION

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not available.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Acute toxicity (any route of exposure)

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.



# SAFETY DATA SHEET

## 504004 FRUCTALATE™

Revision Date: 04-25-2018

Page 10 of 10

Version # 02

Print Date: 04-25-2018

### US state regulations

#### California Proposition 65

California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

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### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Issue date** 11-21-2015  
**Revision date** 04-25-2018  
**Version #** 02  
**HMIS® ratings** Health: 1  
Flammability: 1  
Physical hazard: 0

#### Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

#### Revision information

This document has undergone significant changes and should be reviewed in its entirety.