SAFETY DATA SHEET

500149 ETHYL VANILLIN (RHODIAROME™)

1. IDENTIFICATION

Product Description: ETHYL VANILLIN (RHODIAROME™)

CAS # 121-32-4
FEMA Number 2464

Other means of identification

Vigon Item # 500149

Recommended use

Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions

For Manufacturing Use Only

Company

Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301

For information call: 570-476-6300
Web Site: www.vigon.com

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
United States

For information call: 570-476-6300
Website: www.vigon.com
E-mail: Not available.

Emergency phone number

INFOTRAC (ACCT# 78928);
1-800-535-5053 WITHIN THE U.S.A.
1-352-323-3500 OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards

Not classified.

Health hazards

Acute toxicity, oral Category 4
Acute toxicity, dermal Category 5
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 3
Hazardous to the aquatic environment, long-term hazard Category 3
SAFETY DATA SHEET
500149 ETHYL VANILLIN (RHODIAROME™)

Label elements

Signal word
Warning

Hazard statement
Harmful if swallowed. May be harmful in contact with skin. Causes serious eye irritation. May cause respiratory irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement
Prevention
Avoid breathing dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear eye protection/face protection.

Response
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention.

Storage
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
WARNING! May form combustible dust concentrations in air. Avoid breathing dust.

Supplemental information
100% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL VANILLIN</td>
<td>3- ethoxy-4-hydroxybenzaldehyde</td>
<td>121-32-4</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>ethavan</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2- ethoxy-4-formyl phenol</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>bourbonal</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>ethyl protocatechuic aldehyde</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact
Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion
Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
500149 ETHYL VANILLIN (RHODIAROME™)

SAFETY DATA SHEET

Revision Date: 11-27-2017
Version # 04

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical: Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Fire fighting equipment/instructions: In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods: Use water spray to cool unopened containers.

General fire hazards: Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Eliminate all sources of ignition.

Methods and materials for containment and cleaning up: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Sweep up and place in a clearly labeled container for chemical waste. Wash contaminated area with water. Use only non-sparking tools. Avoid the generation of dusts during clean-up. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.
7. HANDLING AND STORAGE

Precautions for safe handling

Take precautionary measures against static discharges when there is a risk of dust explosion. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not handle or store near an open flame, heat or other sources of ignition. Assume that this material is capable of producing a dust explosion if ignited as a dust cloud.

Take precautionary measures against static discharges. Avoid breathing vapor. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

This substance has no PEL, TLV, or other recommended exposure limit.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use only appropriately classified electrical equipment and powered industrial trucks. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

hand protection

Chemical resistant gloves.

other

Not available.

Respiratory protection

Dust mask.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

general hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

appearance

Refer to Spec Sheet

physical state

Powder/Crystal.

form

Powder. Crystalline powder.

color

Refer to Spec Sheet

odor

Characteristic.

odor threshold

Not available.
10. STABILITY AND REACTIVITY

The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions.

No dangerous reaction known under conditions of normal use.

Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point.

Contact with incompatible materials. Minimize dust generation and accumulation.

Strong oxidizing agents.
11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Irritating to respiratory system.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>May be harmful in contact with skin. Causes mild skin irritation.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Causes serious eye irritation. Causes mild eye irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Harmful if swallowed.</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Harmful if swallowed. May be harmful in contact with skin.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL VANILLIN (CAS 121-32-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

- Respiratory sensitization: Not a respiratory sensitizer.
- Skin sensitization: This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

- US. National Toxicology Program (NTP) Report on Carcinogens: Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

Not classified.
Aspiration hazard
Not an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicity
Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL VANILLIN (CAS 121-32-4)</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>&gt; 81.4 - &lt; 94.3 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
No data is available on the degradability of this substance.

Bioaccumulative potential
Partition coefficient n-octanol / water (log Kow)
1.61

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

DOT

BULK
Not regulated as dangerous goods.

DOT
NON-BULK
Not regulated as dangerous goods.
IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Combustible dust
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.
International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date: 12-02-2014
Revision date: 11-27-2017
Version #: 04
Further information: Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0
Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

This document has undergone significant changes and should be reviewed in its entirety.