1. IDENTIFICATION

Product Description: ETHYL VANILLIN P.G. ACETAL
CAS # 68527-76-4
FEMA Number 3838
Other means of identification
Vigon Item # 500722

Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions For Manufacturing Use Only

Company Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
For information call: 570-476-6300
Web Site: www.vigon.com

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.
Health hazards Acute toxicity, oral Category 4
Environmental hazards Not classified.

Label elements

Signal word Warning
Hazard statement
H302 Harmful if swallowed.

Precautionary statement
Prevention
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.

Response
P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P330 Rinse mouth.

Storage Store away from incompatible materials.
Disposal P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.
SAFETY DATA SHEET

500722 ETHYL VANILLIN P.G. ACETAL

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substances</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL VANILLIN PROPYLENE GLYCOL ACETAL</td>
<td>Phenol, 2-ethoxy-4-(4-methyl-1,3-dioxolan-2-yl)-phenol</td>
<td>68527-76-4</td>
<td>100</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact
Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion
Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn’t enter the lungs.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Not available.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Special protective equipment and precautions for firefighters
In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods
Use water spray to cool unopened containers.

General fire hazards
Static charges generated by emptying package in or near flammable vapor may cause flash fire.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Do not allow material to contaminate ground water system. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Chemical resistant gloves.

Hand protection

Other

Not available.
Respiratory protection: Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations: Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling</td>
<td>&gt; 320 °F (&gt; 160 °C) at 1.0 mmHg</td>
</tr>
<tr>
<td>range</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 200.0 °F (&gt; 93.3 °C) Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0 mm Hg at 25 °C</td>
</tr>
<tr>
<td>Vapor density</td>
<td>7.8</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
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<tr>
<td>Solubility (water)</td>
<td>Insoluble</td>
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<tr>
<td>Partition coefficient (n-octanol/water)</td>
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<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
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<tr>
<td>Viscosity</td>
<td>Not available.</td>
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<tr>
<td>Other information</td>
<td></td>
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<tr>
<td>Flammability class</td>
<td>Combustible IIB estimated</td>
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<tr>
<td>Molecular formula</td>
<td>C12H16O4</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET
500722 ETHYL VANILLIN P.G. ACETAL

Revision Date: 01-27-2015
Version # 01
Print Date: 11-29-2015

Molecular weight 224.26 g/mol
Specific gravity 1.16 at 25 °C

10. STABILITY AND REACTIVITY
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure
Inhalation No adverse effects due to inhalation are expected.
Skin contact No adverse effects due to skin contact are expected.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects
Acute toxicity Harmful if swallowed.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL VANILLIN PROPYLENE GLYCOL ACETAL (CAS 68527-76-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>1590 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization
Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity

Direct contact with eyes may cause temporary irritation.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure  Not classified.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not an aspiration hazard.

12. ECOLOGICAL INFORMATION
Ecotoxicity  The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability  No data is available on the degradability of this product.
Bioaccumulative potential  No data available.
Mobility in soil  No data available.
Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS
Disposal instructions  Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations  Dispose in accordance with all applicable regulations.
Hazardous waste code  Not established.
Waste from residues / unused products  Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging  Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. TRANSPORT INFORMATION
ADN  Not regulated as dangerous goods.
ADR  Not regulated as dangerous goods.
RID  Not regulated as dangerous goods.
DOT  BULK  Not regulated as dangerous goods.
15. REGULATORY INFORMATION

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.
500722 ETHYL VANILLIN P.G. ACETAL

US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date 11-29-2015
Revision date 01-27-2015
Version # 01
HMIS® ratings Health: 1
               Flammability: 1
               Physical hazard: 0
Disclaimer

Vigon cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.